



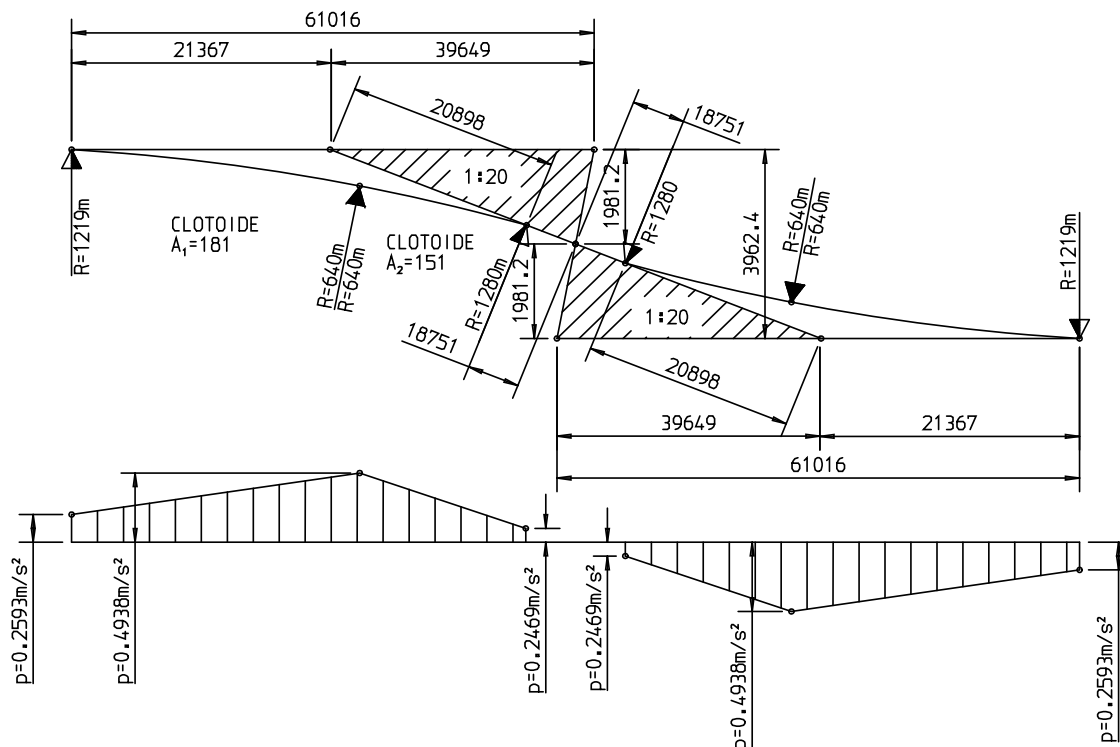
# Low Impact Special Trackwork Designs

January 12, 2009  
Gary Click



Speed in the deviation:  $v=65 \text{ km/h}$  (40 mph)  
 Length of standard waggon: 12.34 m  
 Distance from beginning of turnout to the theor.point:  $L=47562 \text{ mm}$   
 Pull in jerk:  $\psi R1 = 0.414 \text{ m/s}^3$  ,  $\psi R2 = 0.449 \text{ m/s}^3$

# Double Clothoid



Speed in the deviation:  $v=65$  km/h (40 mph)  
 Length of standard waggon: 12.34 m  
 Distance from beginning of turnout to the theor.point:  $L=50067$  mm  
 Pull in jerk:  $\psi R1 = 0.374$  m/s<sup>3</sup>,  $\psi R3 = 0.356$  m/s<sup>3</sup>  
 Increase of lateral acceleration:  $\psi K1 = 0.172$  m/s<sup>3</sup>,  $\psi K3 = 0.246$  m/s<sup>3</sup>

As.Nr.								
Datum								
Bearb.								
Index	a	b	c	d	e	f		

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2000	Datum	Name
Gez.	18.Mai	Klemen
Gepr.		
Norm		

Gesellschaft

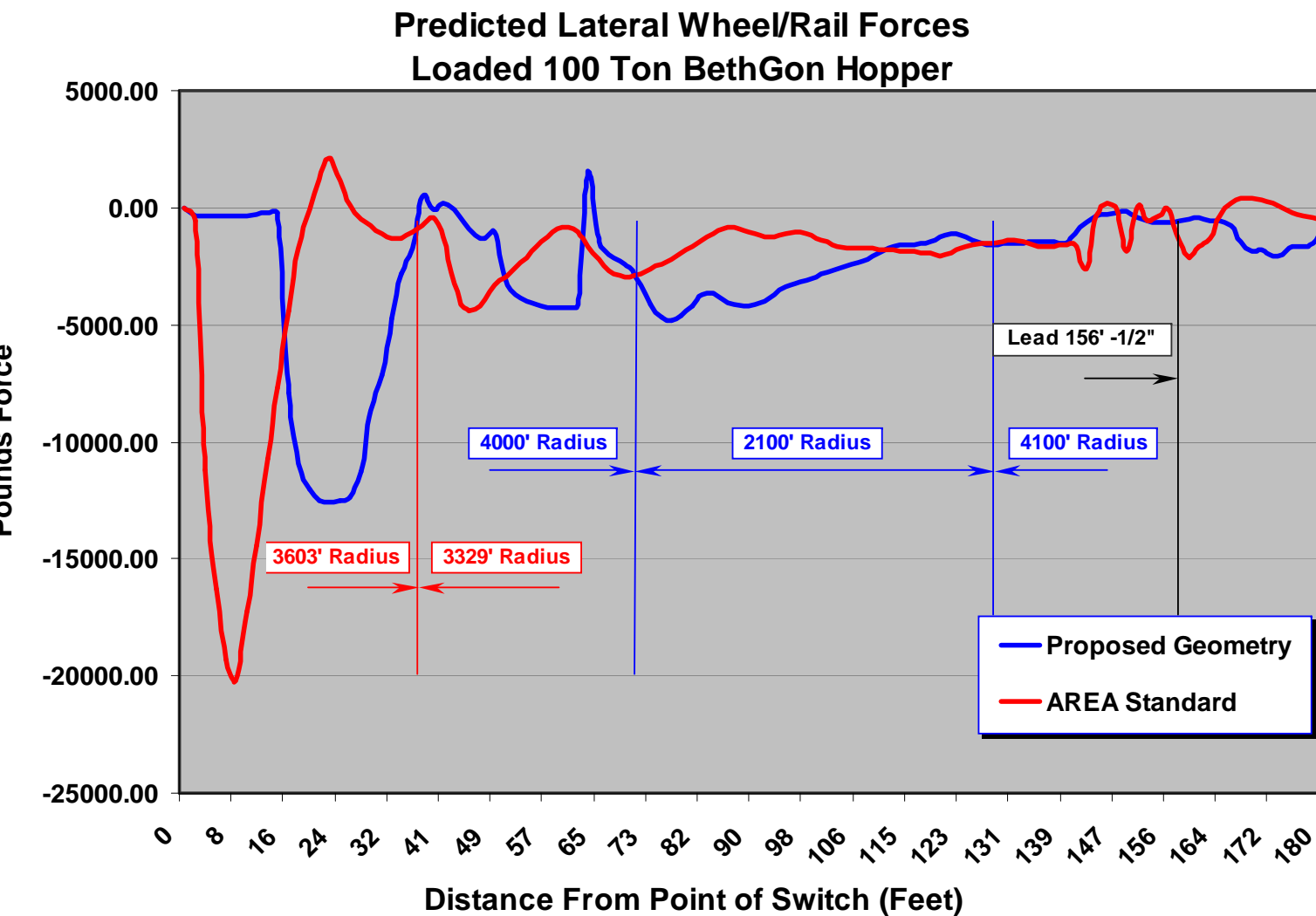
VAE Aktiengesellschaft A-8740 Zellweg Austria

TURNOUT AREA136RE10,USA  
 GEOMETRICALLY SKETCH  
 FOR T/O No.20 VAE DESIGN

Partname	75BE2866.PRT	Format	A3
Heizu Z.Nr.	-	Drawing	DWG-E2866
Erreicht fuer	10DRAWING	Verfuegung	

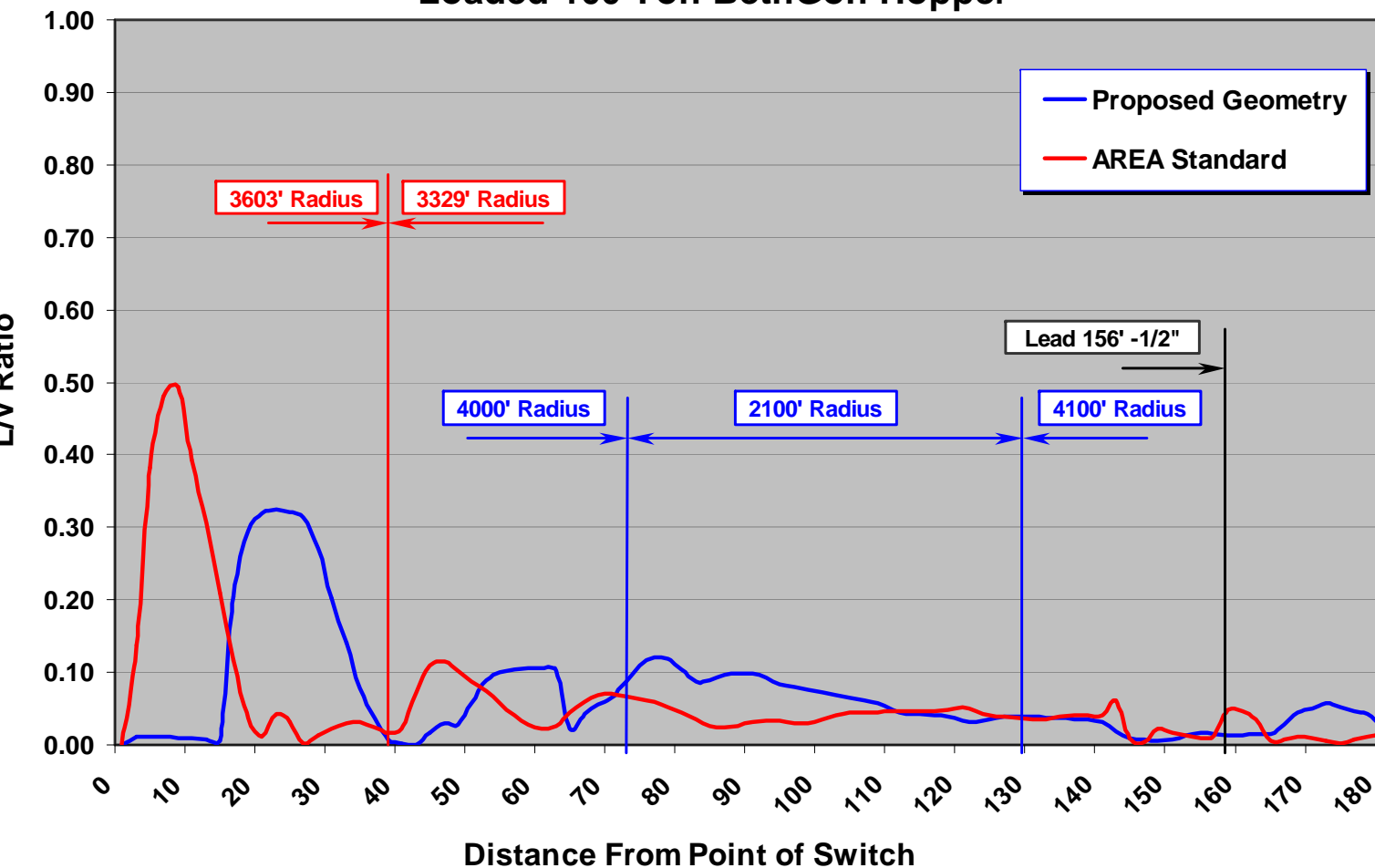
**E2866**

# Predicted Lateral Wheel / Rail Forces





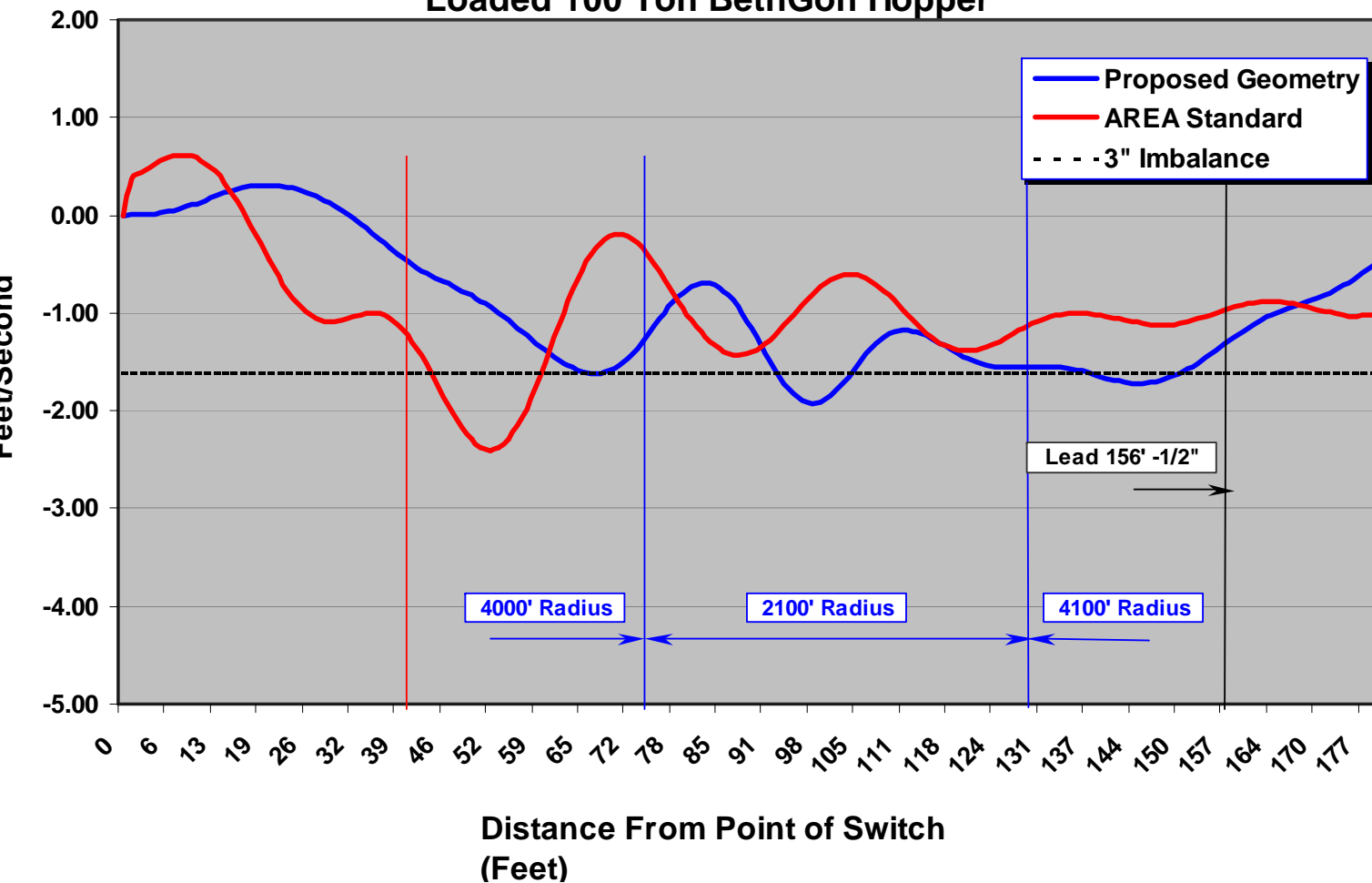
## Lateral to Vertical Force (L/V) Ratios Loaded 100 Ton BethGon Hopper



# Lateral Acceleration



Predicted Lateral Acceleration Filtered @ 2Hertz  
Loaded 100 Ton BethGon Hopper





## ***Flash Butt Welded Special Trackwork***





## *Log Rail Joints Eliminated by Flash-butt Welding*



K®





## ***Welded Manganese Girder Rail Frog***



## ***Welded Manganese Switch Bed***



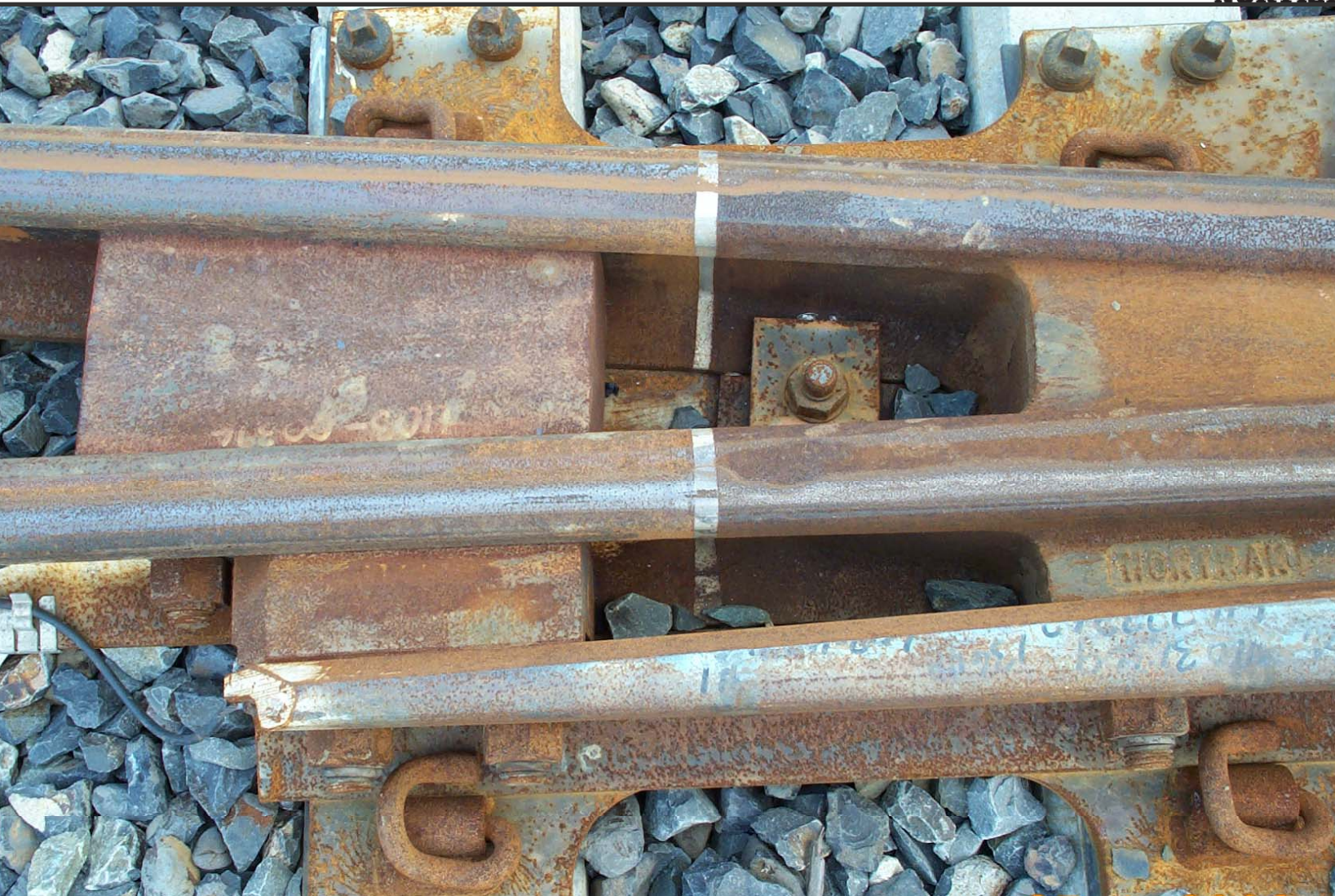


## ***Welded Manganese Switch Bed***



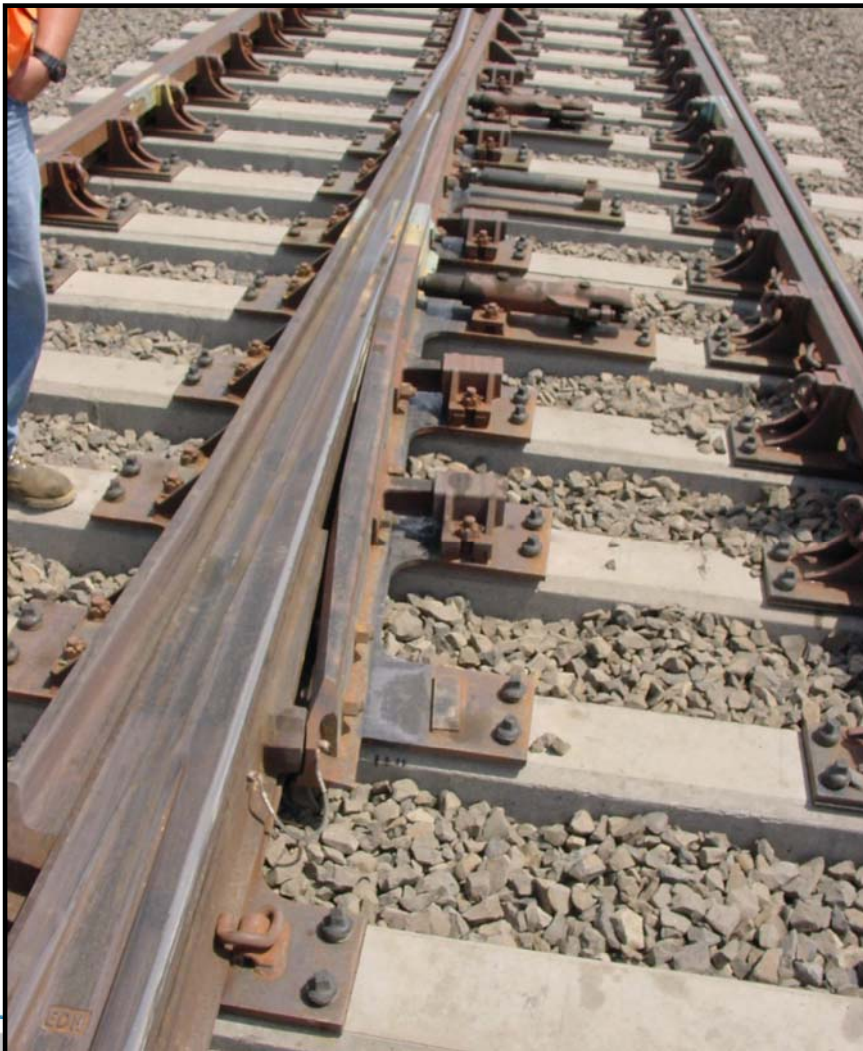


## ***Welded Manganese Spring Frog***





## *Welded Manganese Spring Frog*



## *Welded Manganese Spring Frog*





## ***Welded Manganese Spring Frog*** (CP Geneva CalTrain)



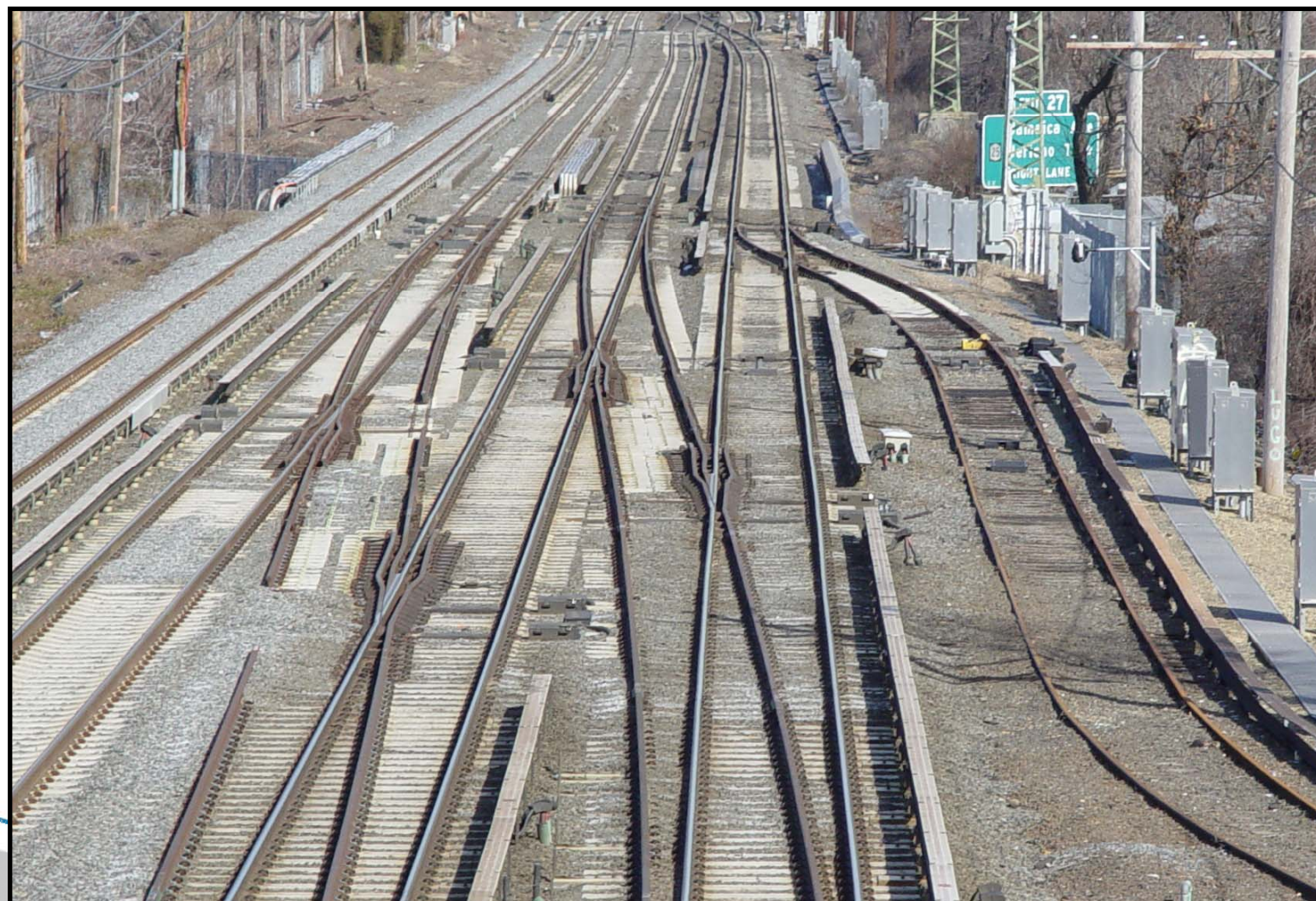


# ***Welded Manganese Spring Frog*** (CP Ralston CalTrain)





# Moveable Point Frogs





## *Moveable Point Frogs*

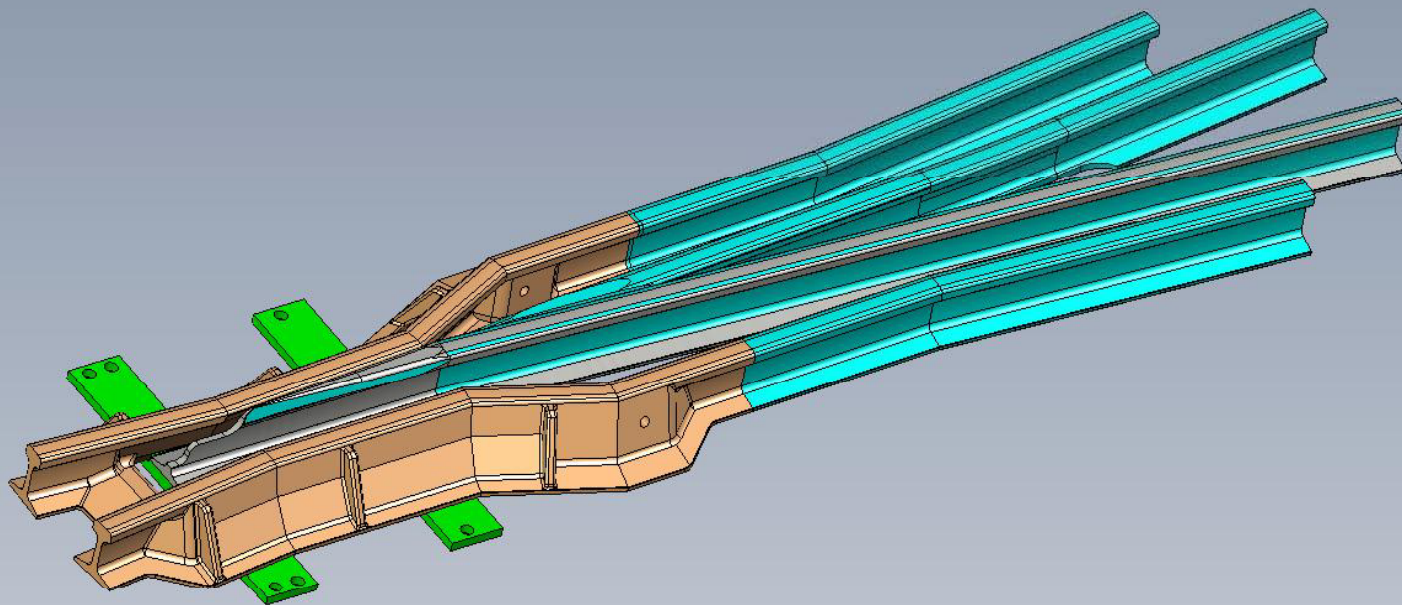


## 4 Moveable Point Frog



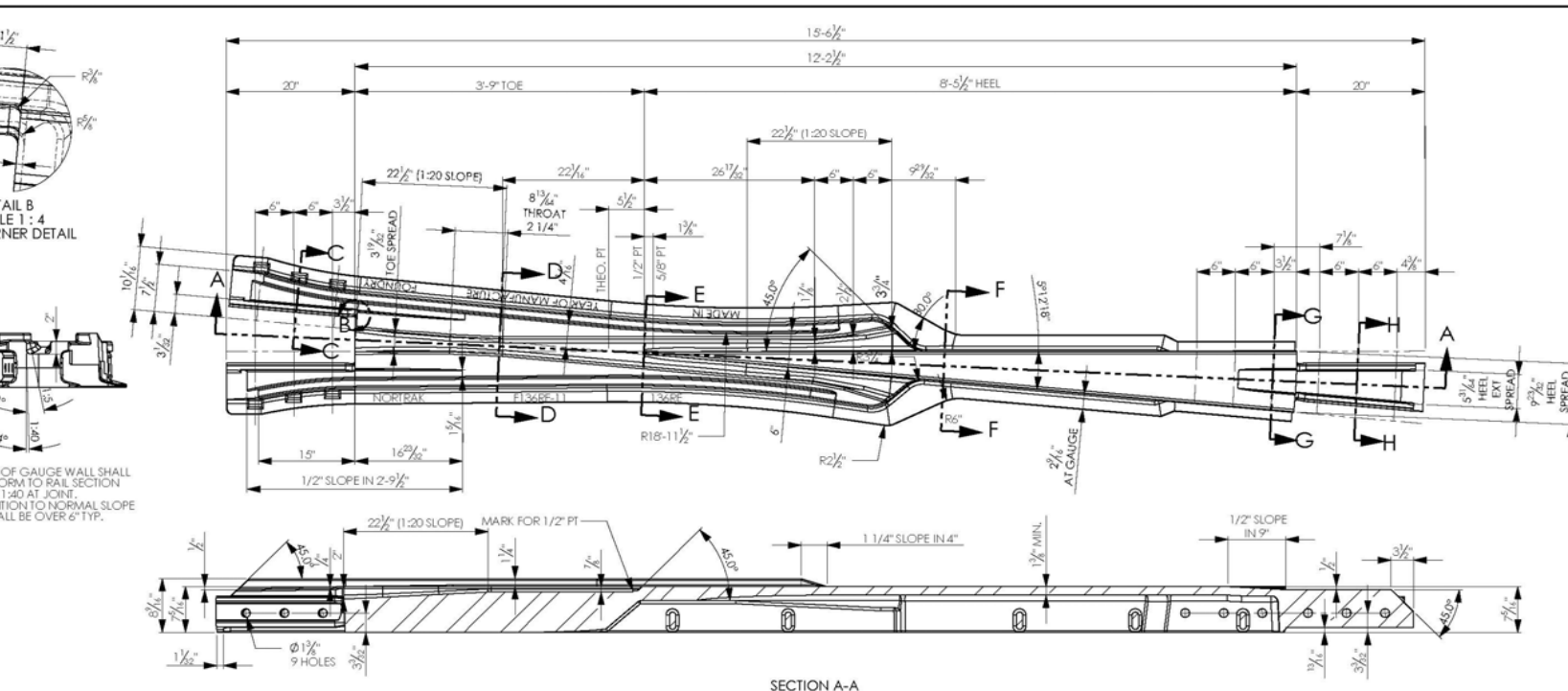


# Moveable Point Frog





# Flange Bearing Self Guarded Frog



MANGANESE STEEL: CHEMISTRY AS PER LATEST NORTRAK SPEC.  
 DRAWINGS: AREMA 641-04  
 TO BE LOCATED ON SIDE OF CASTING:

MANUFACTURE  
 IDENTIFICATION

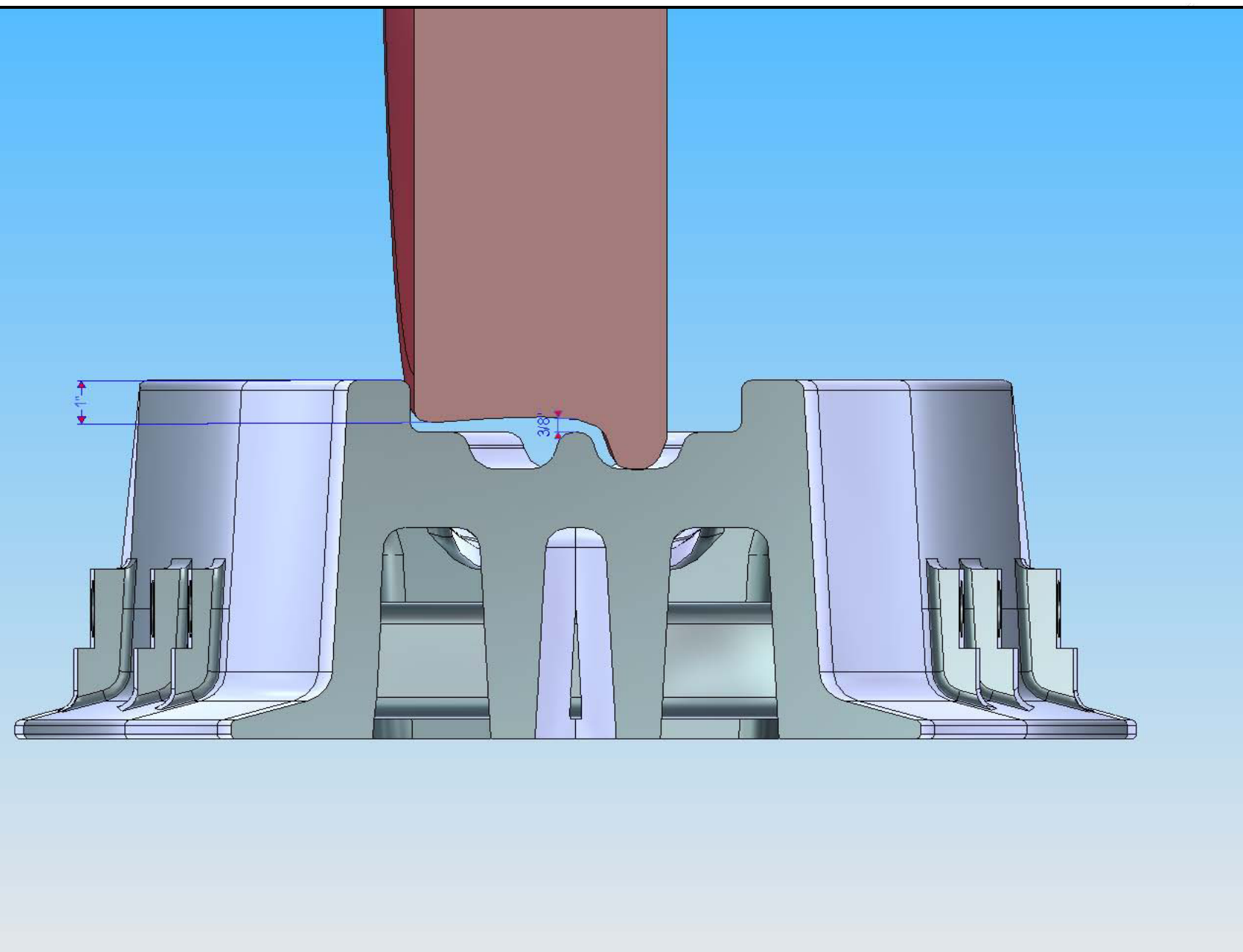
OF ORIGIN"  
 ATERN USING 136 LB. RE RAIL PROFILE.  
 SIONS TO THEORETICAL GAUGE LINES UNLESS OTHERWISE NOTED.  
 SIONS ARE TO FINISHED, MACHINED CASTING. NO MACHINING ALLOWANCES SHOWN.  
 FOR SECTION DETAILS.  
 ART No: F136RE-11

COOLING POCKETS DIMENSION AND LOCATIONS ARE TO BE DECIDED BY FOUNDRY.  
 ICATED IN THESE PLANS IS THE MINIMUM FUNCTIONAL MATERIAL SPEC., IT IS THE RESPONSIBILITY  
 RY TO LOCATE RISERS AND GATING SO THAT FINISHED PARTS MEET SOLIDITY REQUIREMENTS.

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FROG, No.11-136RE, SOLID SELF-GUARDED MANGANESE FLANGE-BEARING

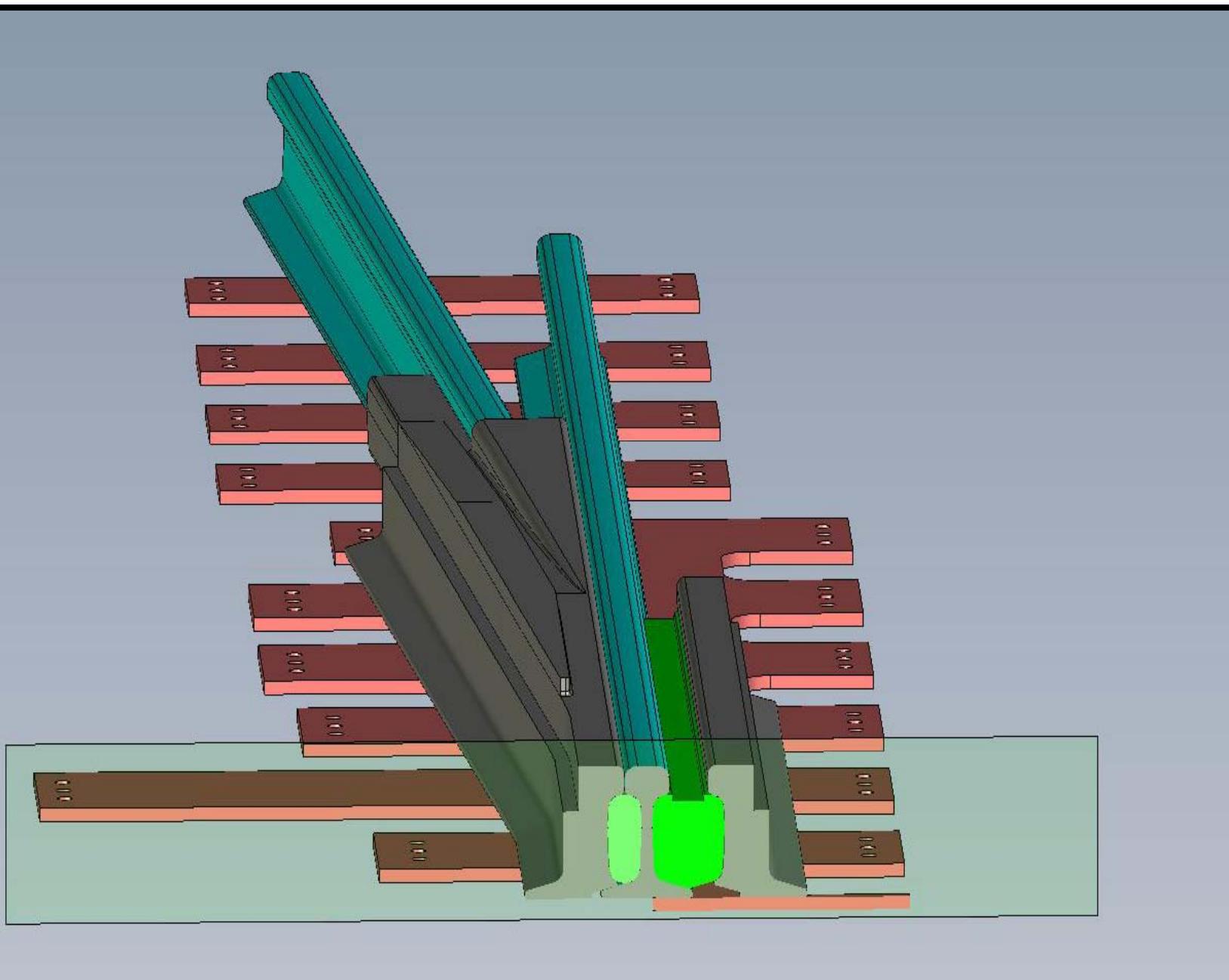
DRAWN BY: ACS	SCALE: 1:16	1st PREP: U15-11801
CHECKED BY: N.A.	WEIGHT: 2200.7 (LBS.)	2nd PREP: U15-00288
APPROVED BY: N.A.	CUSTOMER CODE: P35009	REV



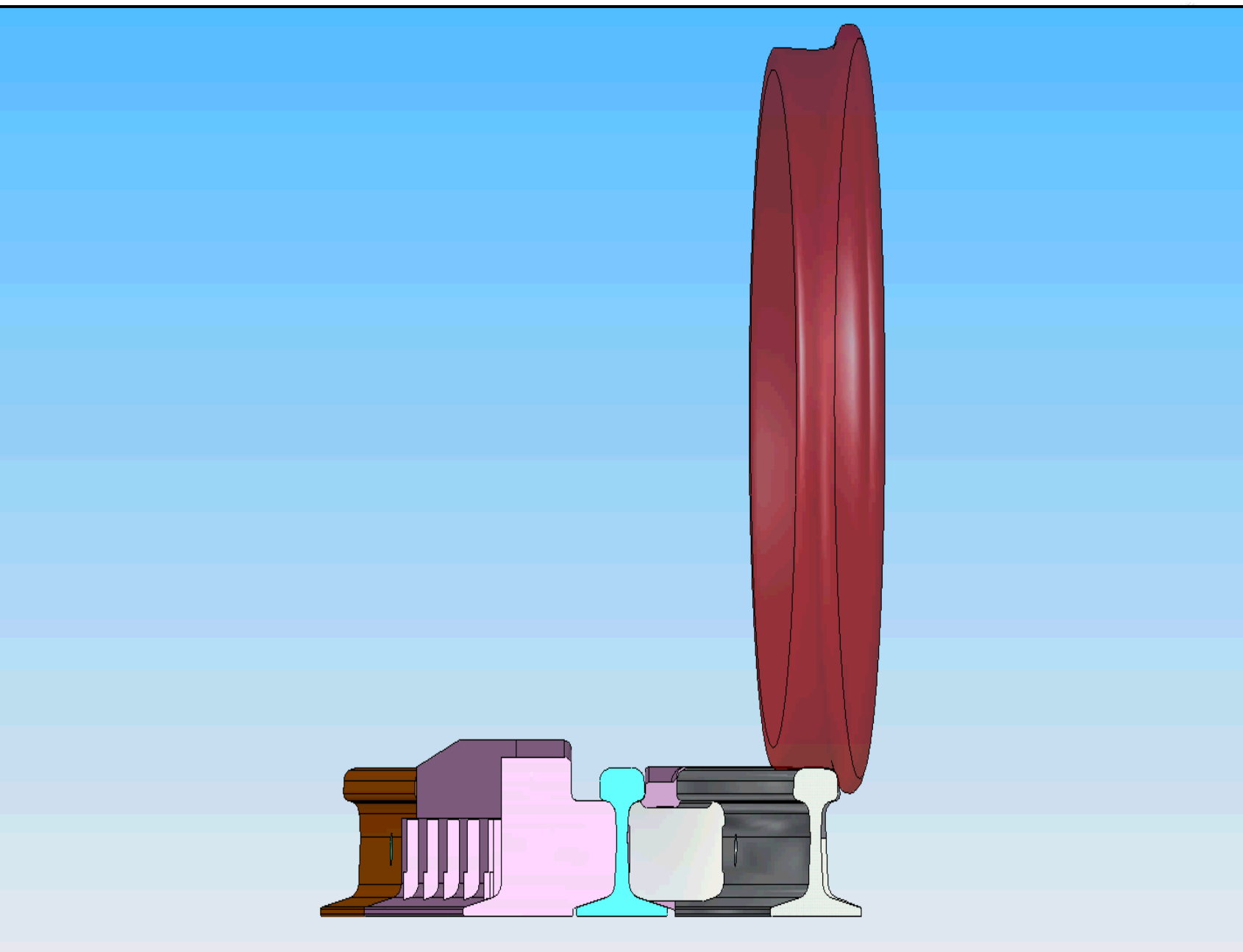


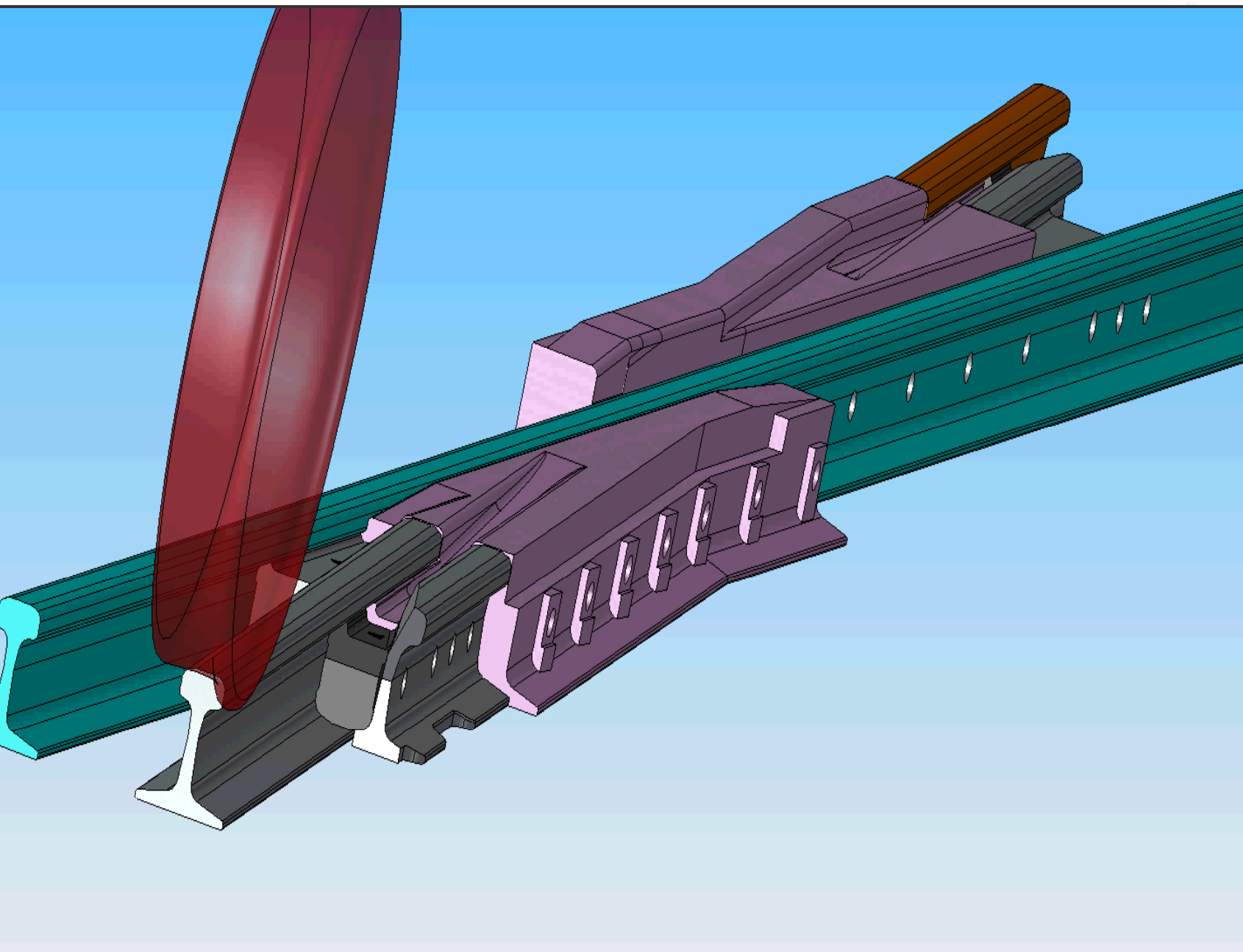
**ump Frog**













# *One Way Low Speed (OWLS) Diamond*







## Range Bearing Diamond

